

**\*84741\***

May-22-12 1:58:37 PM

**\*N900040100\***

Setup Start **\*NS1\***

Stop **\*NS2\***

**Cust Item ID:**

**\*4\***

**\*4\***

**Customer:**

Run Start \*NR1\*

Stop **\*NR2\***

Date:

[illegible]

# Work Order ID 84741

**\*84741\***

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Item ID: D206-718-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Fuel Scupper

Start Date: 5/22/12 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 5/22/12 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-718-011								
	Location: <i>D3 RCLB</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*12/5/22sf*

*MW 12/05/22*

*MF 12-05-*

# Picklist Print

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Work Order ID: 84741

Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 5/22/12

Required Date: 5/22/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S <sub>24</sub> 80-004-2-12 Insert		Purchased	No			110	Each	15.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST379		15							
				120166		15							
S <sub>24</sub> AN3H14A Bolt		Purchased	No			110	Each	346.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		346							
				120308		46							
				120423		300							
S <sub>24</sub> AN960JD10L Washer	NAS1149D0332J	Purchased	No			110	Each	0.0000	1	4			
S <sub>24</sub> D3270-041 Fuel Scupper Assembly		Manufactured	No			110	Each	8.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST035		8							
				72361		2							
				83947		6							
S <sub>24</sub> D3271-1 Gasket		Manufactured	No			110	Each	16.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST035		16							
				79075		16							
S <sub>24</sub> MS219T9-DF6 Clamp		Purchased	No			110	Each	5.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST306		5							
				112466		5							

# Picklist Print

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Work Order ID: 84741

Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 5/22/12

Required Date: 5/22/12

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-40

Screw

Purchased

No

110

Each

9.0000

1

4

Location

Loc Qty

Loc Code

ST292

9

116823

9

NAS43DD3-128

Spacer

Purchased

No

110

Each

15.0000

1

4

Location

Loc Qty

Loc Code

ST279

15

101594

15

12/5/22

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Shop Packet Print

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**DART**

DESIGN #	DRAWN BY A	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

**REFERENCE ONLY**

5

Qty 011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

**GENERAL NOTES:**

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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